

INSTALLATION INSTRUCTIONS:

289, 302, 351 1966-77 Bronco Headers



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6609 Bronco Ln.
Knoxville, TN 37921

PART# 3100, 3102

NOTE: Be sure to have all the bolts in the header installed loosely before tightening any of them. Tightening any one bolt down would prevent you from installing some of the other bolts.

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Please read instructions completely before beginning.

1. Disconnect the battery cable to prevent damage to the electrical system.
2. Disconnect and remove exhaust pipes from manifolds.
3. Remove exhaust manifolds and bend dipstick tube against engine.
4. Unbolt the front drive shaft at u-joint and tie to left radius arm. (Be careful not to drop bearing cups!)
5. Remove the brake line hold-down bolt from the inside of the frame and move the fuel line to the top of frame. Use a floor jack to raise the front end and make clearance above the differential.

Note: Gaskets are packed between box & inside liner of box.

CAUTION: Be sure to use of jack stands under the frame. DO NOT use a bumper jack while under the vehicle!

6. On automatics, slide left (driver side) header into place from beneath and bolt into position.
7. On standard transmissions, remove clutch bellcrank assembly from block. Slide left header up from beneath. Left rear exhaust tube must be brought up behind clutch fork before the header can be brought forward. (Clutch fork must pass between tubes 7 & 8 on some installations.)
8. Reinstall clutch bellcrank assembly and drive shaft. Bend the swing arm away from engine to clear the header on 351W.
9. Slide right (passenger side) header from beneath into position and with gasket in place, start header bolts. On automatics, the fit will be extremely tight. Transmission cooling lines may have to be pushed out of the way for installation.
10. Tighten all bolts.
11. Connect battery. Be sure all brake lines, fuel lines and electrical wires have sufficient clearance.

Note: Header bolts should be retightened after the engine has warmed and cooled a few times.



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"Not legal for use or sale in California on any pollution controlled motor vehicles."

"Legal in California *only* for racing vehicles which may *never* be used upon a highway."



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