

INSTRUCTION SHEET:
Skid Plate for 23 Gallon Gas Tank, 66-77 Bronco



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Knoxville, TN 37921

PART# 5766

CONTENTS:

- 1 Skid plate
- 2 Mounting Straps
- 8 3/8" x 3/4" Self tapping Bolts
- 2 7/16" x 1" NF GR5 Bolts
- 2 7/16" NF GR5 Nyloc Nuts
- 4 7/16" Flat Washers

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NOTE: This skid plate is compatible with our 23 gallon replacement main gas tank but may not fit with other replacement tanks. Please call us if you have any questions on compatibility with your tank.

Please read all instructions before beginning.

1. Hold the main skid plate up so that the mounting tabs on the side plates sit flush with the frame (the bottom angle on the skid plate will match the bottom angle on the tank). There should be existing holes in the frame to match the holes in the mounting tabs. However, due to variances in frames and years they may not line up properly. If the holes line up use a 3/8" x 3/4" self-tapping bolt to secure the skid plate to the frame in each of the six mounting holes. On any holes that do not line up, drill a 5/16" hole in the frame using the holes in the skid plate as a guide. After drilling, secure the position with a 3/8" x 3/4" self tapping bolt.
2. Loosely bolt the single hole end of the mounting straps to the forward mounting tabs on the skid plate using the 7/16" Nyloc nuts, bolts and flat washers. Position the straps to connect to the frame cross-member in as vertical a position as possible. Due to variables such as exhaust, fuel injection and aftermarket brake lines it may be necessary to position these straps at slight angles.
3. Mark the location on the cross-member for drilling the upper holes for the mounting straps. Choose the most convenient hole in the mounting strap that completely covers the frame but is still accessible with a drill. Drill these locations with a 5/16" drill bit.
4. Secure the mounting strap to the frame with a 3/8" x 3/4" self-tapping bolt.
5. Tighten the 7/16" fasteners at the bottom of the mounting straps.
6. Periodically check fasteners for tightness, especially after every off highway excursion.

LIMITED WARRANTY

James Duff Inc. warrants our products to the original purchaser to be free from defects in materials and workmanship. Warranty periods begin at the date of purchase and varies by product. Shocks have a limited lifetime warranty. Headers, Radiators and Suspension Products have a one year warranty. Power Brake Boosters and Master Cylinders have a three year warranty. Adapters and soft goods such as Canvas tops, upholstery, vinyl and rubber products have a 90 day warranty. All warranties are to the original purchaser with proof of purchase only. Such obligations under this warranty shall be limited to the repair or replacement, at JDI's discretion, of any assembly or part which upon examination by JDI proves to be defective. Any costs of removal, installation, reinstallation or freight charges are expressly excluded from this warranty. This warranty covers only manufacturers defects, and does not cover product finish or damage resulting from abuse, misuse, negligence, racing, alteration, accident or damage in transit.

All returns must be pre-authorized by JDEI and accompanied with a Return Goods Authorization Number (RGA) and a dated proof of purchase. Returns must be made within 90 days of purchase, shipped prepaid, packaged in original cartons to prevent damage in shipment and sent to JDI, 3231 NW Park Dr., Knoxville, TN 37921 Returns without an RGA# will be refused.

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