

**INSTRUCTION SHEET:
FORD TAILGATE LETTER DECALS**

PART# 9020 White
PART# 9021 Black
PART# 9022 Red Reflective
PART# 9023 Silver



865.938.6696 www.dufftuff.com
6609 Bronco Ln.
Knoxville, TN 37921

1/1 07/22

1. Make sure vehicle surface is clean and dry.
2. Lay graphics face down and then pull paper liner at 180° to expose adhesive back of graphics.
3. Spray backside of graphics using Windex (cover entire surface) and spray lightly on vehicle surface. While surface is still wet, you may adjust the position of the graphics.
4. Holding a credit card at a 45° angle, use downward strokes to work out moisture and smooth out vinyl.
5. After working out moisture, let graphics and transfer paper sit for 10-15 minutes.
6. After letting graphics set, remove paper slowly pulling at a 180° angle. If graphics lift from vehicle surface, smooth back down using finger and let it set longer before continuing with the rest.

**INSTRUCTION SHEET:
FORD TAILGATE LETTER DECALS**

PART# 9020 White
PART# 9021 Black
PART# 9022 Red Reflective
PART# 9023 Silver



865.938.6696 www.dufftuff.com
6609 Bronco Ln.
Knoxville, TN 37921

1/1 07/22

1. Make sure vehicle surface is clean and dry.
2. Lay graphics face down and then pull paper liner at 180° to expose adhesive back of graphics.
3. Spray backside of graphics using Windex (cover entire surface) and spray lightly on vehicle surface. While surface is still wet, you may adjust the position of the graphics.
4. Holding a credit card at a 45° angle, use downward strokes to work out moisture and smooth out vinyl.
5. After working out moisture, let graphics and transfer paper sit for 10-15 minutes.
6. After letting graphics set, remove paper slowly pulling at a 180° angle. If graphics lift from vehicle surface, smooth back down using finger and let it set longer before continuing with the rest.

**INSTRUCTION SHEET:
FORD TAILGATE LETTER DECALS**

PART# 9020 White
PART# 9021 Black
PART# 9022 Red Reflective
PART# 9023 Silver



865.938.6696 www.dufftuff.com
6609 Bronco Ln.
Knoxville, TN 37921

1/1 07/22

1. Make sure vehicle surface is clean and dry.
2. Lay graphics face down and then pull paper liner at 180° to expose adhesive back of graphics.
3. Spray backside of graphics using Windex (cover entire surface) and spray lightly on vehicle surface. While surface is still wet, you may adjust the position of the graphics.
4. Holding a credit card at a 45° angle, use downward strokes to work out moisture and smooth out vinyl.
5. After working out moisture, let graphics and transfer paper sit for 10-15 minutes.
6. After letting graphics set, remove paper slowly pulling at a 180° angle. If graphics lift from vehicle surface, smooth back down using finger and let it set longer before continuing with the rest.