

INSTALLATION INSTRUCTIONS:
73-77 Bronco J Pattern Transfer Case Shifter



865.938.6696 www.dufftuff.com
6609 Bronco Ln.
Knoxville, TN 37921

PART# 2150

CONTENTS:

1- Transfer Case Shifter Assembly	1- 3/8" x 1" NC Bolt	
1- Boot	1- 3/8" Split Lock Washer	1/1 11/06
1- Bezel and screws	1- 7/16" x 3" NC Bolt	
1- Wooden knob	1- 7/16" Nut	
1- Shift Pattern Decal	1- 7/16" Split Lock Washer	

Note: Loctite is needed, but not supplied.

INSTRUCTIONS:

1. Remove the original rubber boot and bezel.
2. Reach through the hole in the tunnel and unbolts the original shifter assembly from the transmission tail shaft. Remove the shifter and the shifter rod dust cover.
3. Enlarge the hole in the transmission tunnel by cutting out an additional 1 1/4" from the back of the opening and also 1 1/4" from the left side. Cut back the padding and carpet or floor mat to the same dimensions.
4. Rotate the shifter mounting plate until you can put the 3/8" bolt and lock washer in the back hole of the bracket.
5. Put the new shifter assembly into place. Make sure that the finger on the shifter assembly is properly placed in the opening between the shifter rod fingers.
6. Start the 3/8" x 1" bolt and split washer in the threaded hole in the transmission tail shaft housing.
7. Insert the 7/16" x 3" bolt from the right side through the housing. Tighten and secure it with the lock washer and nut.
8. Tighten the 3/8" x 1" bolt.
9. With the knob off, slip the boot over the shifter handle with the largest section of the boot towards the front of the vehicle. Place the chrome bezel over the boot and bend it to fit the contour of the tunnel. Secure the bezel to the tunnel using the screws provided.
10. Pllace a few drops of Loctite on the threads of the shifter handle. Screw the knob into place. The will lock the knob to the shifter handle. CAUTION: Loctite contains methacrylic ester. Chemicals may irritate sensitive skin. Wash after contact. Keep away from children.
11. Apply the shift pattern decal to the top of the shifter knob.

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